

BL Series 100mm CHART DOT-PRINTING TYPE HYBRID RECORDER

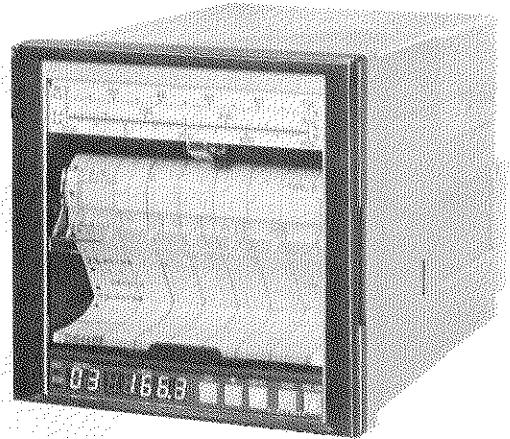


MODEL BL □ 6 □

The BL Series hybrid chart recorders are easy to operate and use the reliable dot-printing method to record a variety of information in analog and digital formats on a 100mm wide chart.

Not only can each measured value be read from the custom made analog scale plate but a comprehensive LED display also enables precise digital measurements to be taken by the user.

The compact BL Series instruments have depth of only 195mm which makes them suitable for space sensitive installations including panel mounting.



■ FEATURES

• Ready to run immediately

As the recorders are pre-set to meet individual customer specifications and precise application requirements, the units start indicating and recording as soon as they are switched on.

• Dual displays for accuracy and simplicity

Measured values can be read at a glance, directly from the triple scale analog display plate whilst a digital display clearly indicates measured values, alarm settings and chart speed together with a range of other information.

• Compact and easy to install

The BL recorders are designed for use in applications where space is at a premium. With a reduced depth of 195mm and weighing 2.6kg, the instruments are ideally suited for panel mounted installations.

• Abundant functions installed

An abundance of easy-to-use functions including skip function, digital recording, year/month/day printing and key lock are installed. A variety of options including high-speed-dotting, external drive, alarm output and 16m length chart paper are prepared to meet every requirements.

• Input signal shift function

Shift correction of indications can be done every point according to the sensor input signals. The indication and recording scale positions can be corrected.

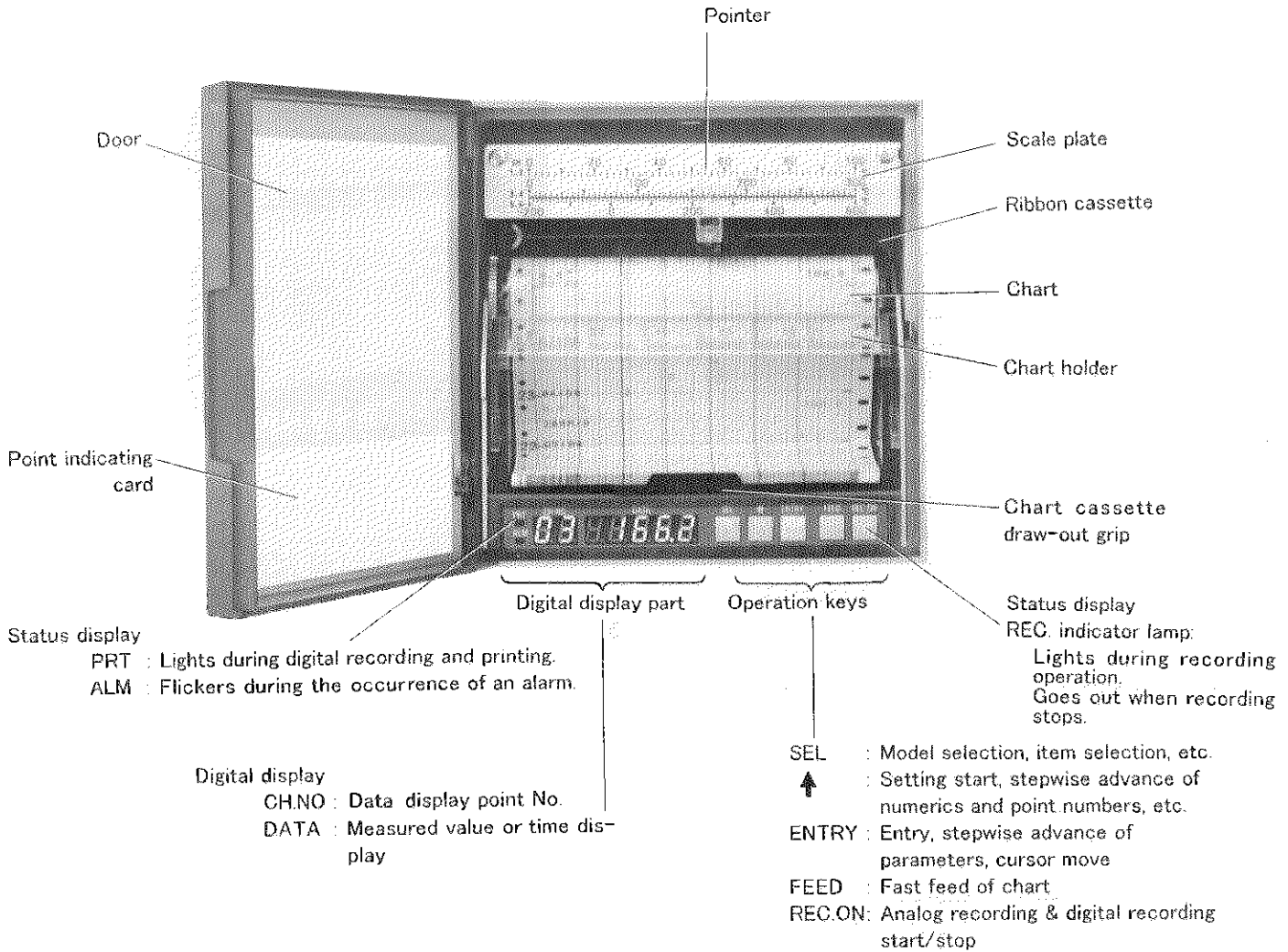
■ MODELS

B L □ 6 □ □ □ D □

- Input signals
 - 1: Thermocouple, DC voltage, Single range
 - 2: Resistance thermometer, Single range
 - 5: Thermocouple, DC voltage, Individual ranges by channel*
 - 6: Resistance thermometer, DC voltage(5V), Individual ranges by channel*
- Individual alarm outputs (option)
 - 0: Not provided
 - 6: 6 points
- CE marking(option)
 - : Not provided
 - E: with CE-marking
- Communication interface (option)
 - N: Not provided
 - A: RS-422A
 - R: RS-232C
 - S: RS-485
- External drive(option)
 - N: Not provided
 - D: Provided

* For the combinations by channels, refer to the reference measuring range.

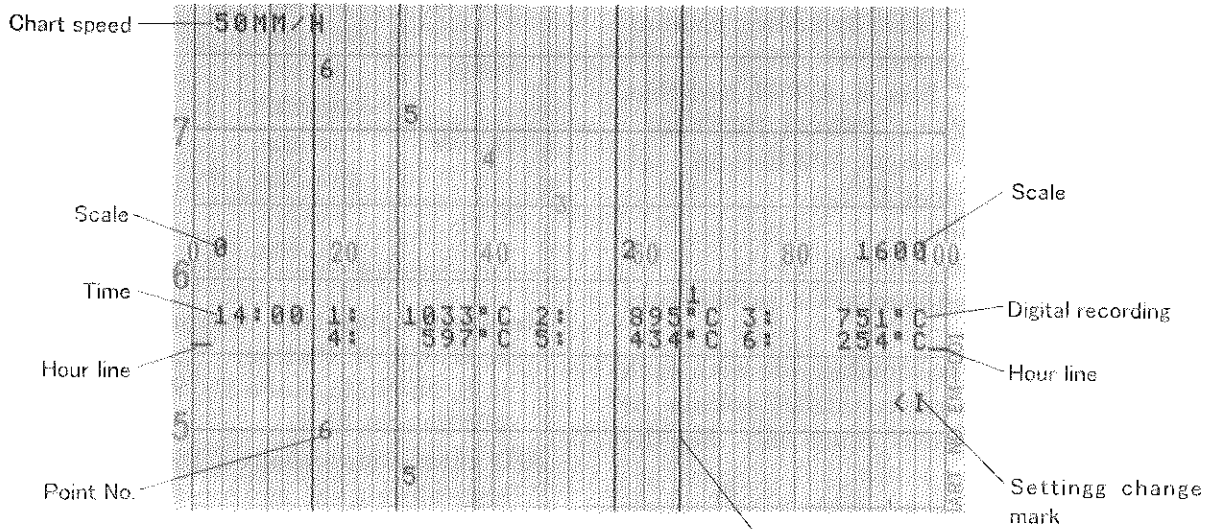
■ NAMES AND FUNCTIONS OF COMPONENT PARTS



■ RECORDING FORMAT

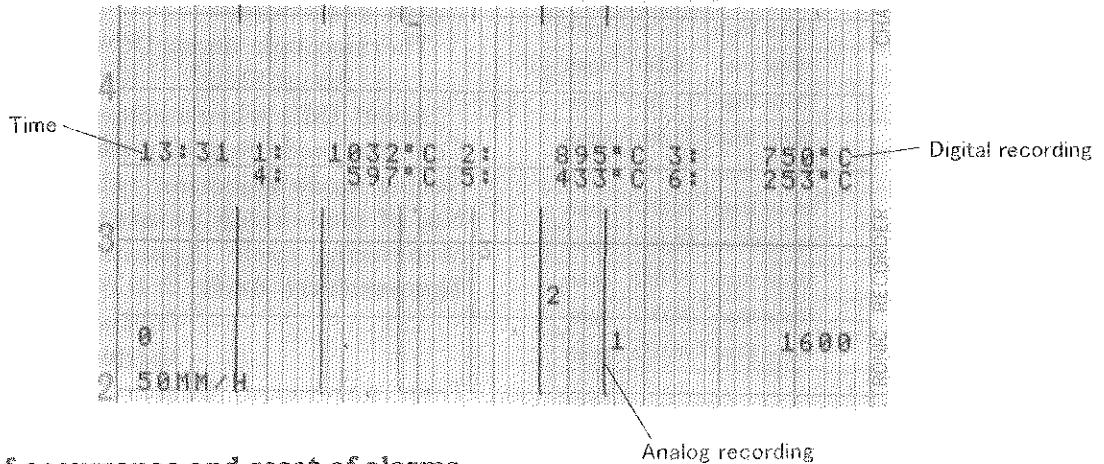
• Fixed time digital printing

Time, scale, chart speed, setting change mark, and hour lines are printed on analog recording at optional time intervals together with data recording.



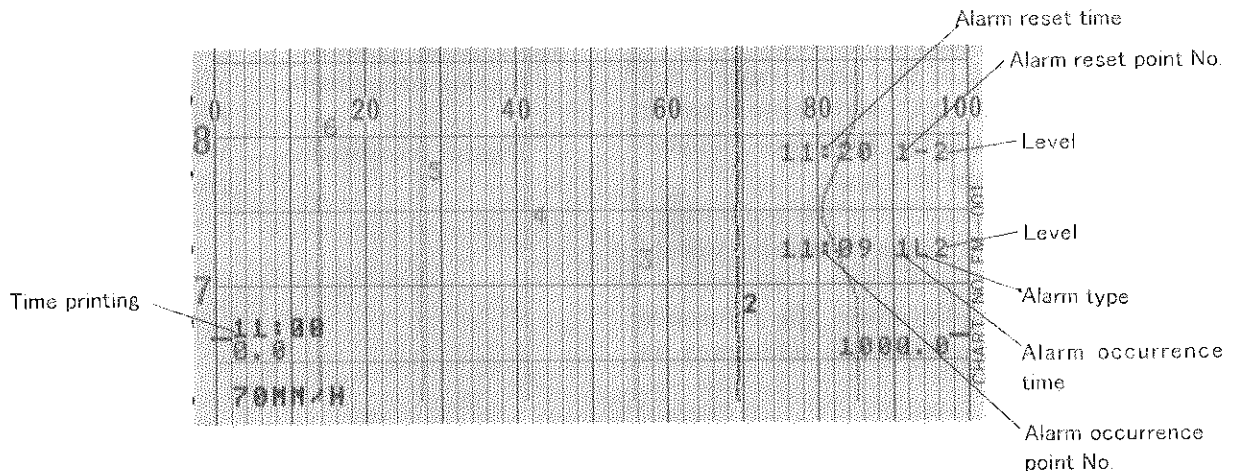
• Instantaneous digital recording

When the latest data are necessary, analog recording is interrupted at once to record these data.



• Printing of occurrence and reset of alarms

Time, point No., alarm type, and level are printed when an alarm occurred and the alarm was reset.



GENERAL SPECIFICATIONS

Input signals:

- DC voltage $\pm 7\text{mV}$, $\pm 14\text{mV}$, $\pm 25\text{mV}$,
 $\pm 70\text{mV}$, $\pm 5\text{V}$
- DC current Applicable by adding a shunt resistor (100 Ω , 250 Ω)
- Thermocouple B, R, S, K, E, J, T, N, Ni-NiMo, AuFe-Cr, PR5-20, PR20-40, WWR5-26, WWR0-26, PlatineI, U, L
- Resistance thermometer
..... Pt100, JPt100, Pt-Co

Specify from the standard scale table every input point.

(These input signals are combinable with each other in case of the thermocouple/DC voltage, or resistance thermometer/5V range only. See the reference setting range.)

Max. triple scale plate is available.

Scale : Specify the scales within the minimum setting range.

Reference measuring range	Minimum measuring range
7.0mV range	More than 3.2mV span
14.0mV range	More than 6.3mV span
25.0mV range	More than 11.3mV span
70.0mV range	More than 31.5mV span
5.0V range	More than 2.3V span
120 Ω range	More than 20.0 Ω span
140 Ω range	More than 20.0 Ω span
160 Ω range	More than 27.0 Ω span
220 Ω range	More than 54.0 Ω span
340 Ω range	More than 108.0 Ω span

*The reference voltage input is 0mV (0V), while the reference resistance input is 100 Ω .

*See the reference setting range.

Accuracy rating: Digital indications and printing Thermocouple, resistance thermometer

..... $\pm 0.3\%$ of the scale range ± 1 digit or $\pm 1^\circ\text{C}$, whichever is larger

DC voltage $\pm 0.2\%$ of the reference measuring range ± 1 digit

Analog indication $\pm 0.5\%$ of the scale range

*Note: Accuracy at a room temperature of $23^\circ\text{C} \pm 2^\circ\text{C}$

*Note: For thermocouple inputs, the reference junction compensating accuracy is excluded.

***Exceptional setting of accuracy rating**

Input type	Scale	Accuracy rating (with reference to the reference measuring range)
WWR0-26	0 to 100 $^\circ\text{C}$	$\pm 0.3\%$ ± 1 digit
PR20-40	0 to 300 $^\circ\text{C}$	$\pm 1.5\%$ ± 1 digit
	300 to 800 $^\circ\text{C}$	$\pm 0.8\%$ ± 1 digit
PR5-20	0 to 100 $^\circ\text{C}$	$\pm 4\%$
	100 to 200 $^\circ\text{C}$	$\pm 0.5\%$ ± 1 digit
AuFe-Cr	0 to 20K	$\pm 0.5\%$ ± 1 digit
	20 to 50K	$\pm 0.3\%$ ± 1 digit
Pt-Co	4 to 20K	$\pm 0.5\%$ ± 1 digit
	20 to 50K	$\pm 0.3\%$ ± 1 digit

Reference junction compensating accuracy:

- K, E, J, T, N, PlatineI Lower than $\pm 0.5^\circ\text{C}$
- R, S, Ni-NiMo, AuFe-Cr, WWR5-26, WWR0-26, U, L Lower than $\pm 1.0^\circ\text{C}$

A/D resolution: About 1/18000

Allowable signal source resistance:

- Thermocouple input, DC voltage input
.... Lower than 1k Ω (without burnout)
- Resistance thermometer input
.... Lower than 10 Ω per wire (Pt100, JPt100)

Input resistance:

- Thermocouple input, DC voltage input
.... About 8M Ω

*About 1M Ω when a voltage divider is used.

Common mode rejection ratio: More than 130dB

Series mode rejection ratio: More than 50dB

No. of measuring points: 6 points

Measuring cycle: 6 points about 5sec.

Temperature drift: $\pm 0.01\%$ of full scale/ $^\circ\text{C}$ (equivalent to E. M. F. for thermocouple input)

Terminal board: Detachable type

Removable for connections

Dot-printing cycle: About 5 sec/point (when the chart speed is faster than 6mm/h)

Recording system:

- Analog recording Wire dot system 6-color ribbon
- Digital recording Wire dot system 6-color ribbon

Recording color:

Analog recording Red, black blue, green, brown, purple

Digital recording

Fixed time digital recording

Repetition of 6 colors (red, black, blue, green, brown, purple)

Instantaneous digital recording

Repetition of 6 colors (red, black, blue, green, brown, purple)

Date (year, month, day) and time printing

Black

Scale, point No.

Same colors as dot printing colors

Chart speed Black

Alarm occurrence & reset printing

Red (option)

Setting change mark Black

Recording chart:

Fan-fold type 114mm total width, 10m total length, 100mm effective recording width

Chart speed:

10, 20, and 40mm/h (standard)

3-speed selection by DIP switches

*The speeds are optionally settable.

1 to 1500mm/h (1mm step)

Fixed time digital recording:

Time, point No., measured values, and units are printed on analog recording at every specified time interval.

Chart speed(mm/h)	Fixed time digital printing interval
0 to 5	Not printed.
6 to 15	24 hours
16 to 25	12 hours
26 to 35	8 hours
36 to 45	6 hours
46 to 65	4 hours
66 to 85	3 hours
86 to 155	2 hours
156 to 250	1 hour
251 or more	Not printed.

Instantaneous digital recording:

Time, point No., measured values, and units are printed at the request time by interrupting analog recording.

Date and time printing:

Hour lines and time are printed on the hour sharp. Date (year, month, and day) is printed at zero hour sharp.

If this printing overlaps digital recording, time may be not printed.

*The printing intervals depend upon the chart speeds.

Chart speed(mm/h)	Time printing interval	Hour line printing interval
1	12 hours	6 hours
2	6 hours	3 hours
3	4 hours	2 hours
4	3 hours	2 hours
5 to 9	2 hours	1 hour
10 to 250	1 hour	1 hour
251 or more	Not printed	Not printed

Scale and point No. printing:

Point No. is printed at 6mm intervals beside the analog recording. Scales are printed sequentially every point at intervals of 48mm at 0% and 100% positions of the chart.

Chart speed printing:

The executing chart speed is printed on the 0 % side of the chart at intervals of 84mm as well as when the power supply is turned on.

*If digital printing is done halfway, the printing interval is extended at a high chart speed.

Alarm occurrence and reset printing:

Time, point No., alarm type and level are printed on the right side of the chart when an alarm occurred.

Time, point No., and level are printed on the right side of the chart when the alarm was reset.

Setting change mark printing:

A character indicating a change item is printed on the 100% side of the chart at the end of a setting change (when communication interface option is added).

Skip function:

None of analog indications, dot-printing, digital display, and printing is done at each point.

*If the chart speed is lower than 35mm/h, the dot-printing interval may be delayed.

Analog indications: Scale plate and scale pointer

Scale plate: Max. triple scale, 80 equal divisions

Status display:

Recording ON/OFF ... Green LED, illumination switch

ALM Red LED flickers when an alarm occurred.

PRT Green LED lights during printing.

Digital display:

7-segment LED, character height 8mm

2 digits Point No.

5 digits Data display -9999 to 99999

Display items:

Multi-point sequential display, 1-point continuous display, and clock display are switched.

Setting mode display (setting, check, operation):

Digital display part is shared by key operation.

Data printing (instantaneous digital recording) operation, chart speed setting, time setting, alarm setting (when the alarm option is added) data interval setting, skip setting

Continuous indication operation:

Input entry and continuous indications at specified points only (recording stop)

Kinds of keys:

REC. ON, FEED, ENTRY, ↑, SEL

Recording operation:

REC. ON Recording operation ON/OFF

FEED Quick chart speed

Rated supply voltage:

90 to 120VAC, or 180 to 240VAC (to be specified)

Rated supply frequency:

50Hz/60Hz (selectable by DIP switches)

Maximum power consumption: Approx. 45VA

Working temperature range: 0 to 50°C

Working humidity range: 20 to 80%RH

Mounting position:

Forward tilting 0° Backward tilting 0 to 30°

Lateral tilting 0°

Warm-up time: Longer than 30min

Countermeasure against power interruption:

Setting data are kept unerasable by EEPROM.

Clock is backed up for longer than 10 years by a lithium battery (soldering)(assuming that the recorder is used for 8 hours a day).

Insulation resistance:

500VDC, higher than 20MΩ between measuring terminals and protective conductor terminal

500VDC, higher than 20MΩ between power terminals and protective conductor terminal

500VDC, higher than 20MΩ between measuring terminals and power terminals

Dielectric strength:

500VAC, 1min between measuring terminals and protective conductor terminal

1500VAC, 1min between power terminals and protective conductor terminal

1500VAC, 1min between measuring terminals and power terminals

Casing:

Door ABS resin (heat-resisting temperature Max. 80°C)

Rear casing ABS resin (heat-resisting temperature Max. 80°C)

Power supply Steel plate

Color:

Door Black (equivalent to Munsell code N3.0)

Rear casing Gray (equivalent to Munsell code N7.0)

Mounting method: Panel flush-mount

Weight: Approx. 3.0kg

Transportation and storage conditions

Temperature: -20 to +60°C

Humidity: 5 to 95%RH (No condensing)

Vibrations: 10 to 60Hz 0.5G

Shock: Less than 40G

This also offers the following maintenance functions. However these functions are performed by IBM-PC at CHINO's agents, world wide.

- **ENG1 mode** (Specifications check)
 - Input parameters(ranges, scales, units)
 - Alarm(mode, output destinations, AND/OR *when an alarm option is provided.)
 - Recording colors
 - Key lock(Key lock condition check by means of communication)
- **ENG2 mode** (Communication option setting and external drive option output specifications check)
 - Communication setting (addresses, baud rates, character configuration)
 - External drive information
- **Calibration**
 - Indications are calibrated on every channel.
 - Indications are shifted on every channel.
 - Chart scale position is corrected.
- **Memory clear**
 - Initialization of set values (Input types, ranges, scales, units, and chart speeds are reset to the set values at the delivery time from the works, and alarm is initialized to no setting)
 - Clock is initialized to Jan, 1, 1994.
 - Calibration data are initialized.
- **Hardware check**
 - Printer check, indicator check, DIP switch check, external drive check, version check, and alarm output contact check

■ OPTIONS

Option name	Description
External drive	The following operation can be done by external contact signals. Operation type: 3-chart speed selection, recording stop, & data printing No. of contact points: 3 no-voltage contacts + 1 point (for a special request) Contact capacity: 12VDC, 2mA or higher *The depth is increased by 16mm when this option is added.
Communication interface	One of RS-232C, RS-422A, and RS-485 is to be specified. Communication contents: Transmission of measured values and status information. Setting and confirmation of parameters are settable by keys. *The depth is increased by 16mm when this option is added.

Option name	Description
Alarm output (6P)	No. of output points: 6 points Alarm type: Absolute value alarm, OR output *Differential alarm, change ratio alarm, standby alarm and AND output can be offered on request. Setting level: 2 levels/channel Contact capacity: 100VAC, 0.5A, resistive load 240VAC 50mA ("a" contact photo MOS relay) for CE-marking option *The depth is increased by 16mm when this option is added.
Extended alarm output	Alarm contact outputs of 12 points and 24 points together with alarm output (6P)
High-speed dot-printing	Dot-printing cycle...About 2.5sec/dot (when the chart speed is more than 12mm/h) *The dot printing cycle differs according to the chart speed when the chart speed is less than 2mm/h.
High voltage input	Voltage-dividing resistor is built in. Higher than 5VDC, but lower than 60VDC (channel fixed.)
Current input	A resistor is built in. Lower than 50mA (channel fixed, the resistor is externally mounted.)
Burnout	The pointer overshoots the high limit when input signals are interrupted. (except for voltage-dividing inputs, voltage/current inputs) Thermocouple input: Channels are fixed. Resistance thermometer input: All channels are fixed.
16m Chart	114mm total width 15.6m total length 100mm effective recording width
Math function	One of addition·substruction·multiplication, square root, logarithm (common, natural), temperature·humidity, integration is to be specified.
CE-marking	• Standards EN55011 group 1 class A EN50082-2 (industrial environment) EN61010-1 + A2 • Rated supply voltage 100 to 240VAC • Case Steel plate (add 1kg weight to standard model) • Reference junction compensation stability $\pm 5^{\circ}\text{C}$ under EMC test environment

■ REFERENCE MEASURING RANGES

Input type	Reference measuring range	Scale	Indicating resolution	Min. measuring range	
DC voltage	± 7mV	- 7 to + 7mV	1 μV	3. 2mV	
	± 14mV	-14 to +14mV	10 μV	6. 3mV	
	± 25mV	-25 to +25mV	10 μV	11. 3mV	
	± 70mV	-70 to +70mV	10 μV	31. 5mV	
	± 5V	- 5 to + 5 V	1 mV	2. 3V	
Thermocouple	K	± 7mV	-150 to +150 °C	0. 1°C	100°C
		± 14mV	-200 to +300 °C	0. 1°C	200°C
		± 25mV	-200 to +600 °C	0. 1°C	400°C
		± 70mV	-200 to +1370°C	1°C	800°C
	E	± 25mV	-200 to +350 °C	0. 1°C	200°C
		± 70mV	-200 to +900 °C	1°C	500°C
	J	± 25mV	-200 to +450 °C	0. 1°C	300°C
		± 70mV	-200 to +1200°C	1°C	600°C
	T	± 7mV	-150 to +150 °C	0. 1°C	100°C
		± 14mV	-200 to +250 °C	0. 1°C	200°C
		± 25mV	-200 to +400 °C	0. 1°C	300°C
	R	± 25mV	0 to +1760°C	1°C	1200°C
	S	± 25mV	0 to +1760°C	1°C	1200°C
	B	± 14mV	400 to +1820°C	1°C	1200°C
	N	± 7mV	0 to +200 °C	0. 1°C	150°C
		± 14mV	0 to +350 °C	0. 1°C	300°C
		± 25mV	0 to +700 °C	0. 1°C	400°C
		± 70mV	0 to +1300°C	1°C	900°C
	WRRe5-26	± 70mV	0 to +2320°C	1°C	1900°C
	WRRe0-26	± 70mV	0 to +2320°C	1°C	1900°C
PR20-40	± 7mV	0 to +1880°C	1°C	1500°C	
PR5-20	± 14mV	0 to +1880°C	1°C	1200°C	
Ni-NiMo	± 70mV	0 to +1310°C	1°C	700°C	
AuFe-Cr	± 7mV	0 to 300K	0. 1K	180K	
PlatineI	± 7mV	-100 to +150 °C	0. 1°C	100°C	
	± 14mV	-100 to +300 °C	0. 1°C	200°C	
	± 25mV	-100 to +600 °C	0. 1°C	400°C	
	± 70mV	-100 to +1390°C	1°C	800°C	
U	± 7mV	-150 to +150 °C	0. 1°C	100°C	
	± 14mV	-200 to +250 °C	0. 1°C	200°C	
	± 25mV	-200 to +450 °C	0. 1°C	300°C	
	± 70mV	-200 to +600 °C	1°C	600°C	
L	± 25mV	-200 to +450 °C	0. 1°C	300°C	
	± 70mV	-200 to +900 °C	1°C	600°C	
Resistance thermometer	Pt100	120 Ω	- 50 to + 50 °C	0. 1°C	50°C
		140 Ω	-100 to +100 °C	0. 1°C	100°C
		160 Ω	-140 to +150 °C	0. 1°C	150°C
		220 Ω	-200 to +300 °C	0. 1°C	200°C
		340 Ω	-200 to +649 °C	0. 1°C	400°C
	JPt100	120 Ω	- 50 to + 50 °C	0. 1°C	50°C
		140 Ω	-100 to +100 °C	0. 1°C	100°C
		160 Ω	-140 to +150 °C	0. 1°C	150°C
		220 Ω	-200 to +300 °C	0. 1°C	200°C
	Old Pt50	220 Ω	-200 to +649 °C	0. 1°C	300°C
		Pt-Co	220 Ω	4 to 374K	0. 1K

* Caution) The minimum measuring ranges of the temperature scale are reference values. (They vary more or less according to the temperature ranges)

* Select the combinations of input scales out of the following four kinds in case of the scales by points.

1. Thermocouple, DC voltage type 1 : 7mV, 14mV, 25mV, 5V
2. Thermocouple, DC voltage type 2 : 14mV, 25mV, 70mV, 5V
3. Resistance thermometer, 5V type 1: 120 Ω, 140 Ω, 160 Ω, 5V
4. Resistance thermometer, 5V type 2: 160 Ω, 220 Ω, 340 Ω, 5V

■ STANDARD SCALES

Input type	Working reference measuring range	Standard scale	
DC voltage/ current	± 7mV	- 5 to + 5mV, 0 to 5mV	
	± 14mV	-10 to +10mV, 0 to 10mV	
Thermocouple	± 25mV	0 to 20mV	
	± 70mV	0 to 50mV	
	± 5V	1 to 5V, 4 to 20mA, 10 to 50mA (The scale plate is equally divided into 0 to 100 divisions)	
	K	± 7mV	0 to 100°C, 0 to 150°C, -50 to +150°C
		± 14mV	-50 to +100°C, -100 to +50°C
		± 25mV	0 to 200°C, 0 to 250°C, 0 to 300°C
		± 70mV	-50 to +200°C, -100 to +200°C
	E	± 25mV	0 to 400°C, 0 to 500°C, 0 to 600°C
		± 70mV	0 to 800°C, 0 to 1000°C, 0 to 1200°C
	J	± 25mV	0 to 200°C, 0 to 300°C, -50 to +150°C
		± 70mV	0 to 500°C, 0 to 600°C, 0 to 800°C
	T	± 25mV	0 to 300°C, 0 to 400°C
		± 70mV	0 to 600°C, 0 to 800°C, 0 to 1000°C
	R	± 7mV	0 to 100°C, 0 to 150°C
		± 14mV	-50 to +150°C
	S	± 14mV	0 to 200°C, 0 to 250°C
		± 25mV	0 to 300°C, 0 to 400°C
	N	± 25mV	0 to 1200°C, 0 to 1400°C
		± 70mV	0 to 1600°C
	B	± 25mV	0 to 1400°C, 0 to 1600°C
± 14mV		0 to 1200°C, 0 to 1400°C	
N	± 7mV	0 to 150°C, 0 to 200°C	
	± 14mV	0 to 300°C	
	± 25mV	0 to 400°C, 0 to 500°C, 0 to 600°C	
	± 70mV	0 to 1000°C, 0 to 1200°C	
PR20-40	± 7mV	0 to 1600°C	
PR5-20	± 14mV	0 to 1200°C, 0 to 1400°C	
Ni-NiMo	± 70mV	0 to 800°C, 0 to 1000°C	
	± 70mV	0 to 1200°C	
PlatineI	± 7mV	0 to 100°C, 0 to 150°C	
	± 14mV	0 to 200°C, 0 to 250°C, 0 to 300°C	
	± 25mV	0 to 400°C, 0 to 500°C, 0 to 600°C	
	± 70mV	0 to 800°C, 0 to 1000°C, 0 to 1200°C	
U	± 7mV	0 to 100°C, 0 to 150°C	
	± 14mV	0 to 200°C, 0 to 250°C	
	± 25mV	0 to 300°C, 0 to 400°C	
	± 70mV	0 to 600°C	
L	± 25mV	0 to 300°C, 0 to 400°C	
	± 70mV	0 to 600°C, 0 to 800°C	
Resistance thermometer	Pt100	120 Ω	-50 to +50°C, 0 to 50°C
		140 Ω	0 to +100°C, -20 to +80°C
		160 Ω	0 to 150°C, -50 to +150°C
		220 Ω	0 to 200°C, 0 to 300°C
		340 Ω	0 to 400°C, 0 to 500°C, 0 to 600°C
JPt100	Pt100	120 Ω	-50 to +50°C, 0 to 50°C
		140 Ω	0 to 100°C, -20 to +80°C
		160 Ω	0 to 150°C, -50 to +150°C
		220 Ω	0 to 200°C, 0 to 300°C
		340 Ω	0 to 400°C, 0 to 500°C, 0 to 600°C

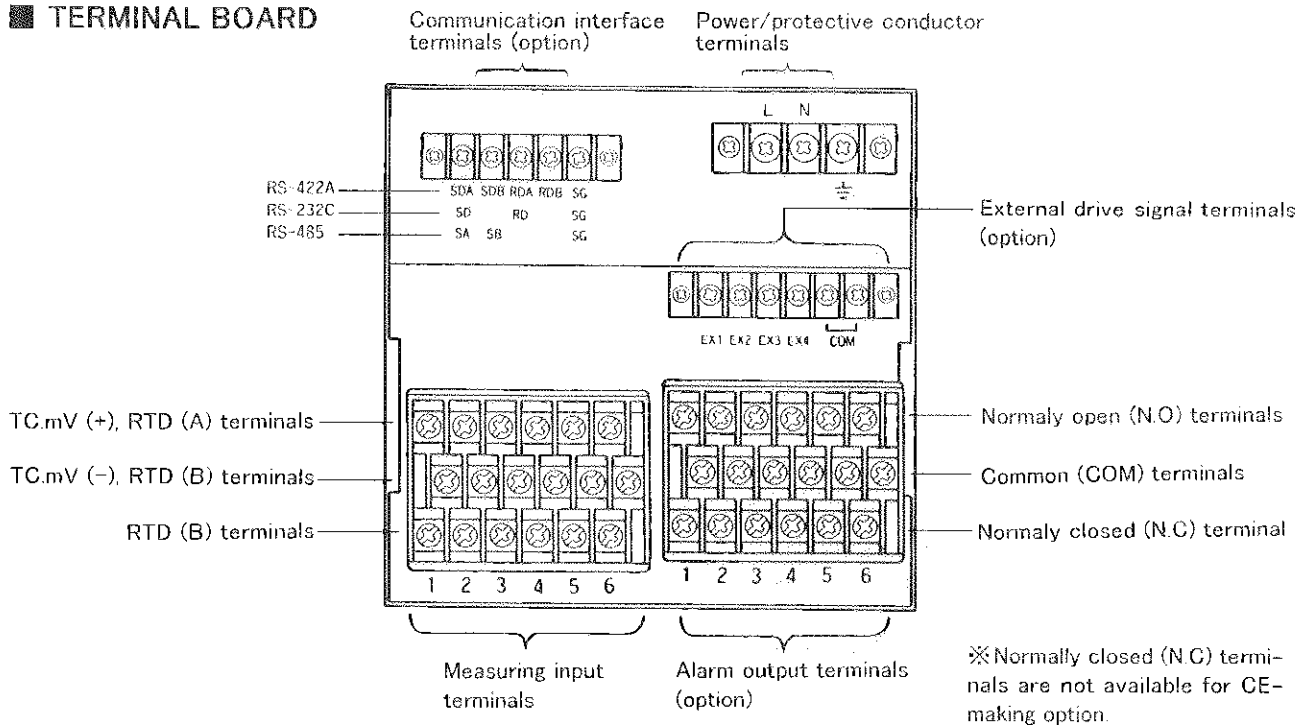
ACCESSORIES

Name of accessories	Q'ty	Remarks
Recording chart	1 pad	Fan-fold type, 20m in total length
Mounting bracket	2 pcs.	Used for panel mounting.
Channel indicating card	1 sheet	Attached to the door for describing the measuring titles of individual channels (The functions of DIP switches are described on the rear panel.)
Ribbon cassette	1 pc.	6-color ink ribbon for analogue and digital recording
Auxiliary terminal screw	5 pcs.	Use these input (alarm) terminal screws if they are missing (3.5mm in thread diameter).
Lubricating oil	1 bottle	Contains 10cc.
Instruction manual	1 pad	
Inspection certificate	1 sheet	Delivery inspection certificate

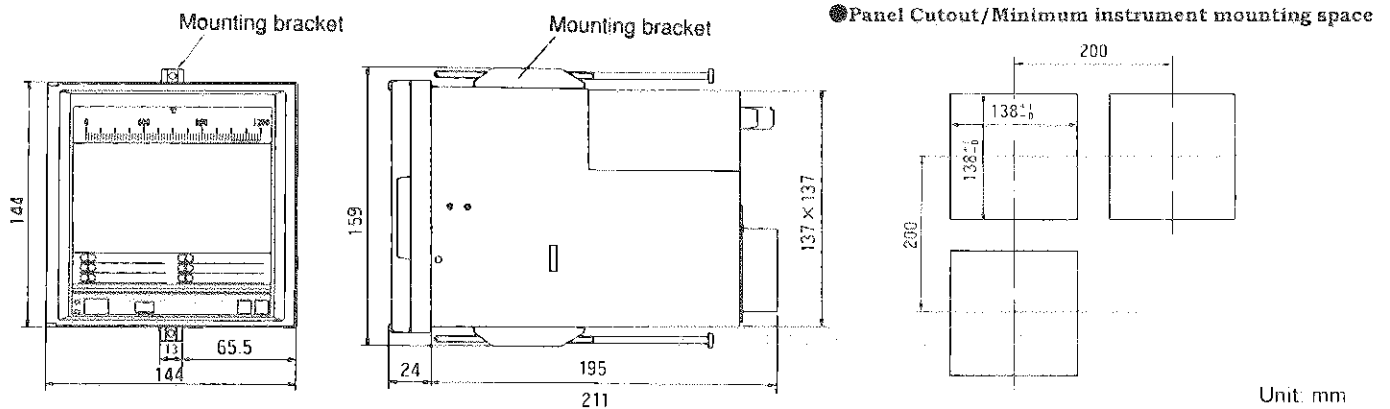
CONSUMABLES

Article names	Sales unit
Recording chart	15 pads/case
6-color ink ribbon cassette	1 pc/case
Lubricating oil	1 bottle
Mounting bracket	2 pcs. (for one unit)

TERMINAL BOARD



EXTERNAL DIMENSIONS



* (When external drive, alarm output or communication interface function is added.)

Unit: mm

HOW TO ORDER

1. Model : B L 6 D
2. Power source : 100VAC line or 200VAC line
(To be specified)
*No need to specify the above for CE-marking
(100 to 240VAC free power source)
3. Chart speed : Standard 10, 20, 40mm/h
Specified _____, _____, _____ mm/h
4. Input type and scale:

Point No.	Input type	Scale range (incl. deci. point)	Printing unit
1.		to	
2.		to	
3.		to	
4.		to	
5.		to	
6.		to	

Example

Point No.	Input type	Scale range	Printing unit
1-3	K	0.0 to 400.0	°C

Printing unit is 2 digits. (°C shows 2 digits.)

Shunt resistor for current input :

Built-in or external

5. Scale Plate:

	Scale range	Unit
1.	to	
2.	to	
3.	to	

* Maximum 3 multi scale

Unit: Max. 10 characters (Single scale)

Max. 6 characters (Multi scale)

6. Alarm option:

Alarm designation: Standard , Exclusive

* In case exclusive is specified, write exclusive specifications in the right table.

* Parenthesized () settings show the standard settings.

* Enter alarm set values by keys.

* Alarm output is up to 2 levels per channel.

* Alarm type: H; High limit absolute value alarm, L; Low limit absolute value alarm, B; Differential high limit alarm, S; Differential low limit alarm, U; Change ratio increase limit alarm, D; Change ratio decrease limit alarm.

These alarms are settable. Fill the option parameters with a reference channel when the differential alarm is selected, or fill the option parameter with scanning cycle (1 to 9) when the change ratio alarm is selected.

Add W to the alarm type, if a standby alarm is necessary. (Example: WH, WL)

* An alarm output AND connection is possible.

Write in the option parameters.

OR output: Alarm output is executed when one of alarm points becomes alarm condition.

AND output: Alarm output is executed when all alarm points become alarm condition.

* Alarm output numbers are freely settable in the range of 1 to 6.

Example: 12-point alarm outputs are possible on 6-point instrument.

Points	Level	Alarm type	Output No.	Output	Alarm set value	Parameters
1	1	(H)	(1)	(OR)		
	2	(L)	(1)	(OR)		
2	1	(H)	(2)	(OR)		
	2	(L)	(2)	(OR)		
3	1	(H)	(3)	(OR)		
	2	(L)	(3)	(OR)		
4	1	(H)	(4)	(OR)		
	2	(L)	(4)	(OR)		
5	1	(H)	(5)	(OR)		
	2	(L)	(5)	(OR)		
6	1	(H)	(6)	(OR)		
	2	(L)	(6)	(OR)		

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