# **Digital Indicating Controller** LT35A/37A SERIES



LT 35A/37A series is digital indicating controller with indicating accuracy of  $\pm 0.2\%$  and the control cycle of approximately 0.3 seconds.

3 types of auto tuning functions and suppression functions achieve superior control stability. Combination of internal computing function and enriched input and output option support various usage scenarios.

Special loader software provides ease of setting operations and data acquisition.



# Compact design

Short depth of instrument (case 65mm) saves the space of instrument and control board.

### Universal input

Input types is user-changeable from among thermocouple, resistance thermometer, DC voltage and DC current.

# Outstanding controllability

Control system can be selected from two-position control and PID control.

It has overshoot suppression function and high-functional PID.

# 3 type of auto tuning

Can be selected from normal, rapid-response, stable tuning on the control target.

# Various input / output signal (optional) are available

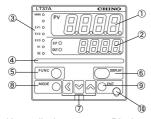
Current transformer input 2 points, event output 3 points (Max), remote signal input 4 points, communication interface (RS485).

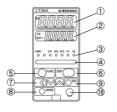
Conformance to international safety standards

# CE marking, RoHS Loader software is available

Various parameter settings and data acquisition can be done easily using loader software (sold separately).

# PARTS NAMES OF FUNCTIONS





① Upper display : Displays PV values (measuring temperature, etc.)

or setting items.

2 Lower display: Displays SP values (preset temperature, etc.) and

other parameter set values.

 $\ensuremath{\mathfrak{G}}$  Status display lamp : MAN: Lights when MANUAL (manual mode) EV1 to EV3: Lights when event outputs are ON.

01 to 02: Lights when the control output is ON.

4 Multiple functions indicating lamp:

User-settable max. 3 sets combination of condition and status as preferred functions (alarm, READY,

⑤ [FUNC] key: Press 1 second or longer, then enters frequently used functions and operations set in advance.

The function is disabled at factory default. Switch display in operation mode. Or back to

6 [DISPLAY]/[DSP] key: operation mode from parameter setting mode.

Switches the display. 7 [MODE] key:

Used for incrementing numeric values and performing arithmetic shift operation. 9 [ENT] key: Starts to change settings and set value

10 Loader connector: Connects to a personal computer by using USB

loader cable.



# **MODELS**

| LT35A□□ | /LT37A□□□ |  |
|---------|-----------|--|

| LISSA LIVO |                      |     |              |   |     |   |       |       |  |                                  |  |
|------------|----------------------|-----|--------------|---|-----|---|-------|-------|--|----------------------------------|--|
|            | Measur-<br>ing input | Cor | ntrol<br>put | I/O<br>opt  | ion | Teminal<br>type   | Power | Extra | Specificati  | ons                              |  |
| LT35A      |                      |     |              |   |     |   |       |       | 48mmX96mm fro  | nt size                          |  |
| LT37A      |                      |     |              |   |     |   |       |       | 96mmX96mm fro  | nt size                          |  |
|            | 0                    |     |              |   |     |   |       |       | Universal input  |                                  |  |
|            |                      |     |              |   |     |   |       |       | Control output 1   | Control output 2                 |  |
|            |                      | 1   | 0            |   |     |   |       |       | ON-OFF pulse output  | _                                |  |
|            |                      | 5   | 0            |   |     |   |       |       | SSR drive pulse output   | _                                |  |
|            |                      | 5   | 3            |   |     |   |       |       | SSR drive pulse output   | Current output                   |  |
|            |                      | 5   | 5            |   |     |   |       |       | SSR drive pulse output   | SSR drive pulse output           |  |
|            |                      | 3   | 0            |   |     |   |       |       | Current output   | _                                |  |
|            |                      | 3   | 3            |   |     |   |       |       | Current output   | Current output                   |  |
|            |                      |     | *4           | 1   |     |   |       |       | Event output: 3 po   | ints                             |  |
|            |                      |     |              | 2   |     |   |       |       | Event output 3 po<br>Transmission signal of  | ints,<br>output (current output) |  |
|            |                      | *2, | *4           | 4   |     |   |       |       | Event output 2 points  | (independent contact)            |  |
|            | *2 5                 |     |              |   |     | Event output 2 points (independent contact Transmission signal output (current output |       |       |  |                                  |  |
| 0          |                      |     |              | _   |     |   |       |       |  |                                  |  |
| *1 1       |                      |     |              | Current transformer input 2 points<br>External signal input: 4 points |     |   |       |       |  |                                  |  |
|            |                      |     |              | *1  | 2   |   |       |       | Current transformer input 2 points<br>External signal input: 4 points<br>Communication interface RS485 |                                  |  |
|            |                      |     |              |   |     | 0   |       |       | Terminal block type  |                                  |  |
|            |                      |     |              |   |     |   | Α     |       | 100 to 240 V AC  |                                  |  |
|            |                      |     |              |   |     |   | D     |       | 24V AC/DC  |                                  |  |
|            |                      |     |              |   | 00  | No additional treatment   |       |       |  |                                  |  |
|            |                      |     |              |   | Y0  | Complying with the traceability certificate   |       |       |  |                                  |  |
| *3         |                      |     |              | 3   | T0  | Tropical treatment  |       |       |  |                                  |  |
|            |                      |     |              |   |     | 4   | 3     | K0    | Sulfur resistance tr   | reatment                         |  |
|            |                      |     |              |   |     |   |       |       |  |                                  |  |

<sup>\*1:</sup> Current transformer is sold separately

<sup>\*2: 24</sup>V AC/DC power supply can not be selected.

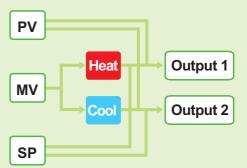
<sup>\*3:</sup> Non-conforming to CE, UL/cUL.

<sup>\*4:</sup> Event output are 2 types, specify models of 3 point (common) or 2 points (independent).



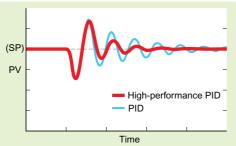
There are size 48x96mm and 96x96mm available. Depth is only 65mm, so it is space saving for any installation.

# Correspond to heat I cool control

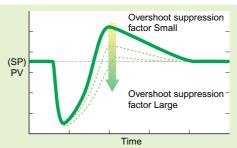


Control output of heat or cool can be assigned to the output 1 and 2. PV and SP can also be assigned and used as transmission signal output.

# Advanced controllability



In addition to the conventional PID, "High-performance PID" is available which has unique algorithm aim to converge hunting quickly to decrease settling time.



By "Overshoot suppression function" which controls overshoot at SP changing and/or disturbance response, the control has been able to develop stronger resistance for disturbance and superior stability.

Easy-to-read display On the display, measuring value (PV) is indicated in green and setting value (SP) is indicated in orange LEDs.

# Frequently used operation can be assigned to the FUNC key

By assigning frequently used operation such as Auto/Manual and RUN/READY to the FUNC key, only one press of a button enables switching the functions.



# Various combinations of input and output



ON-OFF pulse output Current output SSR drive pulse output

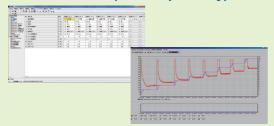
Measuring value (PV) Setting value (SP) Control output (MV) etc.

3 points 2 points (independent contact)

Support loader software 1 port

\*Various parameter settings are available from PC by using dedicated loader software. However, it requires dedicated loader cable (sold separately).

# Loader software (sold separately)



Various parameter settings and data acquisition are available by connecting this controller to the PC which the loader software is installed

# Internal event can be output as external digital (contact) output by logical operation.



# 3 points of event can be output

Result of the logical operation which performed on selected five points of various internal events is able to be assigned to the three points of external digital outputs. It can simplify process of event outputs which logical operation was conventionally performed on receiver side.



# SPECIFICATIONS

Input specifications

Universal input (Thermocouple, Resistance Thermometer, DC Input signal:

voltage/current)

Refer to a measuring range table Range type: Refer to a Input sampling cycle: 300ms

Accuracy rating: ±0.2%FS±1digit Reference junction compensation accuracy: ±0.5°C (at ambient temperature 23°C ± 2°C)

Control specifications

ON-OFF pulse output type 1c 250V AC/ 30V DC 3A (resistance load) Output type:

Current output type 0 to 20mA DC, 4 to 20 mA DC (It can be

changed by the setting)

SSR drive pulse output type 19V DC±15%, Internal resistance 82Ω, Allowable current Max. 24mA DC

Event output

Output point: Contact capacity: Max. 3 points 250V AC/ 30V DC 2A (resistance load)

Relay output 1a Output type:

Absolute value, deviation, loop diagnosis, timer, heater disconnection and etc. Total 30 types Type:

\*Event output is a standard feature.

General specifications

Ambient temperature range: 0 to 50°C
Power supply voltage range: AC power supply: 100 to 240 V AC, 50/60Hz

DC power supply: Power consumption:

24 V AC, 50/60Hz/24V DC AC power supply: 12 VA and/or lower 12 VA and/or lower (24V AC) 8W and/or lower

(24V DC)

CE marking compliant product LT35A 250g, LT37A 300g Safety standards: Weight:

OPTION

DC power supply:

External signal input

Input point: 4 points Function: AUTO/MANUAL, RUN/READY, SV, Timer Stop/Start and etc. Total 17 functions

Output type: 0 to 20mA DC or 4 to 20mA DC current

Transmission signal output output Allowable load resistance:  $600\Omega$  and/or lower

Output accuracy:  $\pm 0.2\%$  FS (at ambient temperature 23°C  $\pm$  2°C), however, 0 to1mA is at

±1% FS

Current transformer input

(CT) Input point: 2 points CT sold separately: Ø5.8 (LTA-P207), Ø12 (LTA-

P208)

Measuring current: 0.4 to 50.0A Display accuracy: ±5% FS Communication type: RS485 Communication interface

Connection unit: Max. 31 units Communication speed: Max. 38,400bps Communication protocol: MODBUS Terminating resister: Connection prohibited

# ■ MEASURING RANGE

|                    | MEASURING RANGE |                    |  |  |  |  |  |
|--------------------|-----------------|--------------------|--|--|--|--|--|
| Input type         | )               | C 0 1<br>Set value | Measuring range                        | Accuracy   |  |  |  |
|                    |                 | 1                  | −200 to 1200°C                         |  |  |  |  |
|                    |                 | 3                  | 0 to 1200℃<br>0.0 to 800.0℃            |  |  |  |  |
|                    | K               | 4                  | 0.0 to 600.0°C                         |  |  |  |  |
|                    | , r             | 5                  | 0.0 to 400.0°C                         |  |  |  |  |
|                    |                 | 6                  | −200.0 to 400.0°C                      |  |  |  |  |
|                    |                 | 7                  | −200.0 to 200.0°C                      | ±0.2%FS±1digit   |  |  |  |
|                    |                 | 8                  | 0 to 1200℃                             |  |  |  |  |
|                    | J               | 9                  | 0.0 to 800.0℃                          | Minus area is  |  |  |  |
|                    |                 | 10                 | 0.0 to 600.0°C                         | ±0.4%FS±1digit   |  |  |  |
|                    |                 | 11<br>12           | —200.0 to 400.0°C<br>0.0 to 800.0°C    |  |  |  |  |
| Thermocouple       | E               | 13                 | 0.0 to 600.0°C                         |  |  |  |  |
|                    | Т               | 14                 | −200.0 to 400.0°C                      |  |  |  |  |
|                    | Ř               | 15                 | 0 to 1600℃                             |  |  |  |  |
|                    | S               | 16                 | 0 to 1600℃                             |  |  |  |  |
|                    | В               | 17                 | 0 to 1800℃                             | Under 260°C:±4.0%FS, 260-800°C:±0.4%FS                                   |  |  |  |
|                    | N_              | 18                 | 0 to 1300°C                            |  |  |  |  |
|                    | Platinel II     | 19                 | 0 to 1300°C<br>0 to 1400°C             | 10.00/50.14.5.5.45   |  |  |  |
|                    | WRe5-26         | 20                 | 0 to 1400℃<br>0 to 2300℃               | $\pm 0.2\%$ FS $\pm 1$ digit, Minus area is $\pm 0.4\%$ FS $\pm 1$ digit |  |  |  |
|                    | NiMo            | 22                 | 0 to 2300°C                            |  |  |  |  |
|                    | PR40-20         | 23                 | 0 to 1900°C                            | 0~300°C:±2.5%FS, 300 to 800°C:±1.5%FS, 800 to 1900°C:±0.5%FS             |  |  |  |
|                    | DIN U           | 23<br>24           | −200.0 to 400.0°C                      | · · · · · · · · · · · · · · · · · · ·                                    |  |  |  |
|                    | DIN L           | 25                 | −100.0 to 800.0°C                      | $\pm$ 0.2%FS $\pm$ 1digit, Minus area is $\pm$ 0.4%FS $\pm$ 1digit       |  |  |  |
|                    | CR-AuFe         | 26                 | 0.0 to 360.0 K                         | ±1.5K  |  |  |  |
|                    | Pt100           | 41                 | −200.0 to 500.0°C                      |  |  |  |  |
|                    | JPt100          | 42                 | —200.0 to 500.0°C<br>—200.0 to 200.0°C |  |  |  |  |
|                    | Pt100<br>JPt100 | 43<br>44           | —200.0 to 200.0℃<br>—200.0 to 200.0℃   |  |  |  |  |
|                    | Pt100           | 45                 | −100.0 to 300.0°C                      |  |  |  |  |
|                    | JPt100          | 46                 | —100.0 to 300.0°C                      |  |  |  |  |
|                    | Pt100           | 47                 | −100.0 to 200.0°C                      |  |  |  |  |
|                    | JPt100          | 48                 | −100.0 to 200.0°C                      |  |  |  |  |
|                    | Pt100           | 49                 | −100.0 to 150.0°C                      |  |  |  |  |
|                    | JPt100          | 50                 | −100.0 to 150.0°C                      |  |  |  |  |
|                    | Pt100<br>JPt100 | 51<br>52           | —50.0 to 200.0°C<br>—50.0 to 200.0°C   |  |  |  |  |
|                    | Pt100           | 53                 | —50.0 to 200.0℃                        |  |  |  |  |
|                    | JPt100          | 54                 | −50.0 to 100.0°C                       | 1  |  |  |  |
| RTD                | Pt100           | 55                 | −60.0 to 40.0°C                        | ±0.2%FS±1digit   |  |  |  |
|                    | JPt100          | 56                 | −60.0 to 40.0°C                        |  |  |  |  |
|                    | Pt100           | 57                 | -40.0 to 60.0℃                         |  |  |  |  |
|                    | JPt100          | 58                 | -40.0 to 60.0°C                        |  |  |  |  |
|                    | Pt100<br>JPt100 | 59<br>60           | —10.00 to 60.00℃<br>—10.00 to 60.00℃   |  |  |  |  |
|                    | Pt100           | 61                 | 0.0 to 100.0°C                         |  |  |  |  |
|                    | JPt100          | 62                 | 0.0 to 100.0°C                         |  |  |  |  |
|                    | Pt100           | 63                 | 0.0 to 200.0°C                         |  |  |  |  |
|                    | JPt100          | 64                 | 0.0 to 200.0℃                          |  |  |  |  |
|                    | Pt100           | 65                 | 0.0 to 300.0°C                         |  |  |  |  |
|                    |                 | JPt100 66          | 0.0 to 300.0°C                         |  |  |  |  |
|                    | Pt100<br>JPt100 | 67<br>68           | 0.0 to 500.0℃<br>0.0 to 500.0℃         |  |  |  |  |
|                    | 0 to 10mV       | 81                 | 0.0 (0 500.00                          |  |  |  |  |
|                    | -10 to 10mV     | 82                 |  |  |  |  |  |
|                    | 0 to 100mV      | 83                 |  |  |  |  |  |
|                    | 0 to 1V         | 84                 | The scaling and decimal point          |  |  |  |  |
| DC voltage/current | 1 to 5V         | 86                 | position can be changed variably       | $\pm$ 0.2%FS $\pm$ 1digit  |  |  |  |
|                    | 0 to 5V         | 87                 | in a range of -1999 to +9999           |  |  |  |  |
|                    | 0 to 10V        | 88                 | -                                      |  |  |  |  |
|                    | 0 to 20mA       | 89<br>90           |  |  |  |  |  |
|                    | 4 to 20mA       |                    | - 00°C                                 |  |  |  |  |

\*Lower limit of indication value of B thermocouple is 20°C

 Applicable standards Thermocouple

K,J,E,T,R,S,B,N Platinel **I** : JIS C 1602-1995

Engelhard Industries(ITS90) ASTEM E988-96(Reapproved 2002)

WRe5-26 : DIN U,DIN L : DIN43710-1985

NiMo ASTEM E1751-00 · Resistance thermometer

JIS C 1604-1997 JIS C 1604-1989 Pt100

3

Johnson Matthey

Hayashi Denko

PR40-20:

CR-AuFe:



# ACCESSORY

| Item                                 | Model    |
|--------------------------------------|----------|
| Attachment (for terminal block type) | LTA-P307 |
| Manual                               | L3A-11-□ |

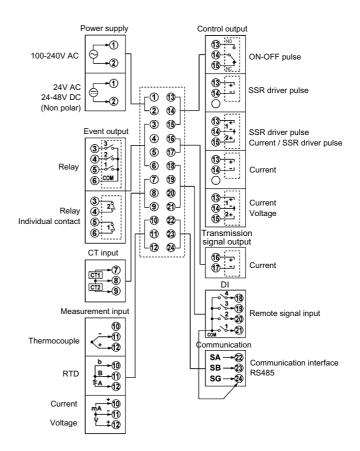
# OPTIONAL SOFTWARE

| Item                             | Model    |
|----------------------------------|----------|
| Loader software (cable included) | LTA-S001 |
| Loader software                  | LTA-S002 |
| Loader cable                     | LTA-S003 |

# ■ ACCESSORY (Sold separately)

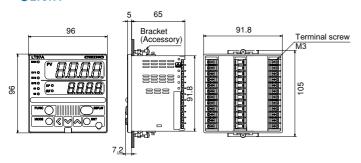
| Item                |       | Model   |
|---------------------|-------|---|
| Hard cover          | LT35A | LTA-P301  |
|                     | LT37A | LTA-P302  |
| Soft cover          | LT35A | LTA-P303  |
|                     | LT37A | LTA-P304  |
| Terminal cover      | LT35A | LTA-P305  |
|                     | LT37A | LTA-P306  |
| Current transformer |       | LTA-P207 (5.8 mm hole dia.)<br>LTA-P208 (12 mm hole dia.) |
| Attachment          |       | LTA-P307  |
| Shunt resister 250Ω |       | EZ-RX250  |
| Shunt resister 250Ω |       | EZ-RX250  |

# **TERMINAL BOARD**

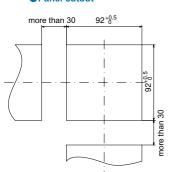


# DIMENSIONS

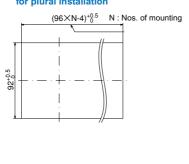
# **OLT37A**



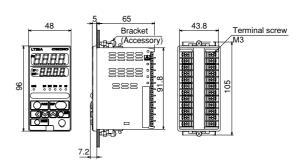
# Panel cutout



### Minimum clearance for plural installation



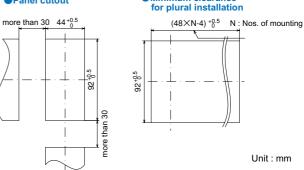
# LT35A



Minimum clearance

Unit: mm

# Panel cutout



Specifications subject to change without notice. Printed in Japan (I) 2014. 12

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